



Meta Mate

Katharina Klingen, Max Bauerfeind, Janika Neuroth, Jiangbei Hong, Hannah Saul

Introduction: Mate, what's that?

- caffeinated, traditional infusion from South America
- Made of dried and shredded leaves of the mate tree
- In Europe often found in form of ice tea

Method

System boundaries: Cradle to gate

Functional unit: 1kg packaged final product

Impact categories:

- Global Warming Potential (100 years)
- Marine Aquatic Ecotoxicity Potential

Assumptions

- In reference to „Craft Mate (Raw Mate)“ of *Meta Mate*
- Harvest of leaves traditionally by hand, cultivated naturally by local farmers in Brasil
- Packaging: loose Mate, portions of 500g

Life cycle inventory

Procurement of data

- Contacting via voice-messages
- Use of provided data in terms of cultivation, processing, packaging and transport by Meta Mate
- Natural cultivation of Mate in Brasil, no use of fertilizer, pesticides or watering
- Cultivation, processing and packaging locally in Brasil, afterwards transport to Germany (and other destinations)

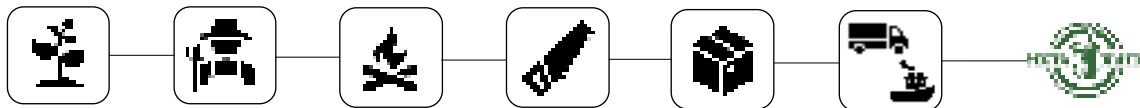


Illustration 1: Product Path

Results and Discussion

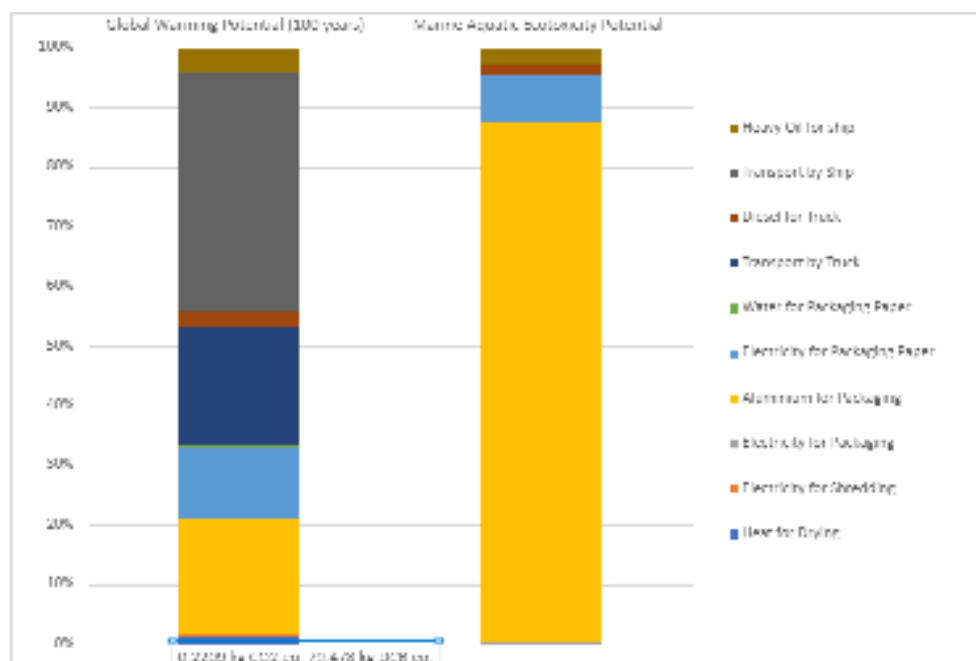


Illustration 2: Column charts GWP and MAETP

Summary

- 2 impact categories with biggest impact compared to the other ones
- Transport has the biggest impact on the GWP
- Aluminium-packaging is responsible for the biggest part of the MAETP
- Cultivation and processing cause very low emissions and resource consumption

Opportunities for improvement:

- Different packaging materials (recyclable, compostable, e.g. paper only)
- Use of alternate fuels